SAFETY DATA SHEET

Revision Date 03-Mar-2016 **Version** 3

1. IDENTIFICATION

Product identifier

Product Name THE RIGHT STUFF GASKET MAKER 4 OZ AE

Other means of identification

Product Code 25223
Synonyms None

Recommended use of the chemical and restrictions on use

Recommended Use Sealant
Uses advised against No information available

Details of the supplier of the safety data sheet

Manufacturer Address
ITW Permatex
6875 Parkland Blvd.
Solon, OH 44139 USA

Distributor
ITW Permatex Canada
35 Brownridge Road, Unit 1
Halton Hills, ON Canada L7G 0C6
Telephone: (800) 924-6994

Company Phone Number 1-87-Permatex
(877) 376-2839

24 Hour Emergency Phone Number Chem-Tel: 800-255-3924
International Emergency:
00+1+ 813-248-0585
Contract Number: MIS0003453

E-mail address mail@permatex.com

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status
This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Serious eye damage/eye irritation	Category 2A
Skin sensitization	Category 1
Carcinogenicity	Category 2
Gases under pressure	Compressed gas

Label elements

Emergency Overview

Warning

Causes serious eye irritation
May cause an allergic skin reaction
Suspected of causing cancer
Contains gas under pressure; may explode if heated

Appearance Black **Physical state** Paste **Odor** Mild

Precautionary Statements - Prevention
Obtain special instructions before use
Do not handle until all safety precautions have been read and understood
Use personal protective equipment as required
Wash face, hands and any exposed skin thoroughly after handling
Avoid breathing dust/fume/gas/mist/vapors/spray
Contaminated work clothing should not be allowed out of the workplace
Wear protective gloves/protective clothing/eye protection/face protection

Precautionary Statements - Response
IF exposed or concerned: Get medical advice/attention

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
If eye irritation persists: Get medical advice/attention
IF ON SKIN: Wash with plenty of soap and water
If skin irritation or rash occurs: Get medical advice/attention
Wash contaminated clothing before reuse

Precautionary Statements - Storage
Store locked up
Protect from sunlight. Store in a well-ventilated place

Precautionary Statements - Disposal
Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)
Not applicable

Other Information
- Harmful to aquatic life with long lasting effects

Unknown acute toxicity 10.294 % of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

substance(s)

Chemical Name	CAS No	Weight-%	Trade Secret
CALCIUM CARBONATE	471-34-1	15 - 40	*
POLY (DIMETHYLSILOXANE), HYDROXY TERMINATED	70131-67-8	15 - 40	*
POLYDIMETHYLSILOXANE	63148-62-9	7 - 13	*
VINYL OXIMINOSILANE	2224-33-1	1 - 5	*
NITROGEN	7727-37-9	1 - 5	*
STEARIC ACID	57-11-4	1 - 5	*
CARBON BLACK	1333-86-4	1 - 5	*
2-BUTANONE OXIME	96-29-7	1 - 5	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures

General advice Get medical advice/attention if you feel unwell.

Eye contact IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

Skin contact IF ON SKIN:. Wash with soap and water. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse.

Inhalation IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If symptoms persist, call a physician.

Ingestion IF SWALLOWED:. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a physician.

Self-protection of the first aider Use personal protective equipment as required.

Most important symptoms and effects, both acute and delayed

Symptoms See section 2 for more information.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media
Carbon dioxide (CO2), Dry chemical, Foam

Unsuitable extinguishing media
None.

Specific hazards arising from the chemical
Contains gas under pressure; may explode if heated.

Explosion data
Sensitivity to Mechanical Impact None.
Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters
As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Ensure adequate ventilation, especially in confined areas. Avoid contact with eyes and skin. Remove all sources of ignition. Do not puncture or incinerate cans.

Environmental precautions

Environmental precautions Do not flush into surface water or sanitary sewer system. Prevent further leakage or spillage if safe to do so. Prevent product from entering drains.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Ensure adequate ventilation. Flood with water to complete polymerization and scrape off floor. Sweep up and shovel into suitable containers for disposal. Slippery, can cause falls if walked on.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin and eyes. Avoid breathing vapors or mists. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use personal protective equipment as required.

Conditions for safe storage, including any incompatibilities

Storage Conditions Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122 °F. Protect from moisture.

Incompatible materials Strong oxidizing agents, Acids, Water

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines .

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
CALCIUM CARBONATE 471-34-1	-	-	TWA: 10 mg/m³ total dust TWA: 5 mg/m³ respirable dust
CARBON BLACK 1333-86-4	TWA: 3 mg/m³ inhalable fraction	TWA: 3.5 mg/m³ (vacated) TWA: 3.5 mg/m³	IDLH: 1750 mg/m³ TWA: 3.5 mg/m³ TWA: 0.1 mg/m³ Carbon black in presence of Polycyclic aromatic hydrocarbons PAH

NIOSH IDLH Immediately Dangerous to Life or Health

Other Information Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

Appropriate engineering controls

Engineering Controls Showers
Eyewash stations
Ventilation systems

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin and body protection Wear protective natural rubber, nitrile rubber, Neoprene™ or PVC gloves.

Respiratory protection Use NIOSH-approved air-purifying respirator with organic vapor cartridge or canister, as appropriate.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice. Regular cleaning of equipment, work area and clothing is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Paste
Appearance	Black
Odor	Mild
Odor threshold	No information available

Property	**Values**	**Remarks • Method**
pH	7-8	
Melting point / freezing point	No information available	
Boiling point / boiling range	Not Applicable	Polymerization
Flash point	> 93 °C / > 200 °F	Tag Closed Cup
Evaporation rate	< 1	Butyl acetate = 1
Flammability (solid, gas)	No information available	
Flammability Limit in Air		
Upper flammability limit:	No information available	
Lower flammability limit:	No information available	
Vapor pressure	<5 mmHg @ 70°F	
Vapor density	3	Air = 1
Relative density	1.34	
Water solubility	Not applicable	Polymerization
Solubility in other solvents	No information available	
Partition coefficient	No information available	
Autoignition temperature	No information available	
Decomposition temperature	No information available	
Kinematic viscosity	No information available	
Dynamic viscosity	No information available	
Explosive properties	No information available	
Oxidizing properties	No information available	

Other Information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	<3%
Density	No information available
Bulk density	No information available

10. STABILITY AND REACTIVITY

Reactivity
No data available

Chemical stability
Stable under recommended storage conditions

Possibility of Hazardous Reactions
Risk of explosion if heated under confinement.

Conditions to avoid
Heat, flames and sparks.

Incompatible materials
Strong oxidizing agents, Acids, Water

Hazardous Decomposition Products
Carbon oxides
Nitrogen oxides (NOx)
Formaldehyde
May release 2-butanone oxime (ethyl methyl ketoxime) at elevated temperature

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation May cause irritation of respiratory tract.

Eye contact Contact with eyes may cause irritation. May cause redness and tearing of the eyes.

Skin contact May cause skin irritation and/or dermatitis. May cause sensitization by skin contact.

Ingestion Ingestion may cause irritation to mucous membranes.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
CALCIUM CARBONATE 471-34-1	= 6450 mg/kg (Rat)	-	-
POLY (DIMETHYLSILOXANE), HYDROXY TERMINATED 70131-67-8	-	> 16 mL/kg (Rabbit)	> 8750 mg/m³ (Rat) 7 h
POLYDIMETHYLSILOXANE 63148-62-9	> 17 g/kg (Rat)	> 2 g/kg (Rabbit)	-
STEARIC ACID 57-11-4	-	> 5 g/kg (Rabbit)	-
CARBON BLACK 1333-86-4	> 15400 mg/kg (Rat)	> 3 g/kg (Rabbit)	-
2-BUTANONE OXIME 96-29-7	= 930 mg/kg (Rat)	= 0.2 mg/kg (Rabbit)	= 20 mg/L (Rat) 4 h

Information on toxicological effects

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Serious eye damage/eye irritation Causes serious eye irritation.
Sensitization May cause sensitization by skin contact.
Germ cell mutagenicity No information available.
Carcinogenicity The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical Name	ACGIH	IARC	NTP	OSHA
CARBON BLACK 1333-86-4	A3	Group 2B	-	X

ACGIH (American Conference of Governmental Industrial Hygienists)
A3 - Animal Carcinogen
IARC (International Agency for Research on Cancer)
Group 2B - Possibly Carcinogenic to Humans
OSHA (Occupational Safety and Health Administration of the US Department of Labor)
X - Present

Target Organ Effects Eyes, Lymphatic System, Respiratory system, Skin.

The following values are calculated based on chapter 3.1 of the GHS document .
ATEmix (oral) 10960 mg/kg
ATEmix (dermal) 8999 mg/kg

12. ECOLOGICAL INFORMATION

Ecotoxicity

Chemical Name	Algae/aquatic plants	Fish	Crustacea
CARBON BLACK 1333-86-4	-	-	5600: 24 h Daphnia magna mg/L EC50
2-BUTANONE OXIME 96-29-7	83: 72 h Desmodesmus subspicatus mg/L EC50	777 - 914: 96 h Pimephales promelas mg/L LC50 flow-through 760: 96 h Poecilia reticulata mg/L LC50 static 320 - 1000: 96 h Leuciscus idus mg/L LC50 static	750: 48 h Daphnia magna mg/L EC50

Persistence and degradability
No information available.

Bioaccumulation
No information available.

Mobility
No information available.

Chemical Name	Partition coefficient
2-BUTANONE OXIME 96-29-7	0.65

Other adverse effects
No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging Do not reuse container.

US EPA Waste Number Not applicable

14. TRANSPORT INFORMATION

DOT
UN/ID no UN 1950
Proper shipping name: Aerosols, Limited Quantity (LQ)
Hazard Class 2.2
Emergency Response Guide Number 126

IATA
UN/ID no ID 8000
Proper shipping name: Consumer commodity
Hazard Class 9
ERG Code 9L

IMDG
UN/ID no UN 1950
Proper shipping name: Aerosols, Limited Quantity (LQ)
Hazard Class 2.2
EmS-No F-D, S-U

15. REGULATORY INFORMATION

International Inventories
TSCA Complies
DSL/NDSL Complies
EINECS/ELINCS Not Listed.
ENCS Not Listed.
IECSC Complies
KECL Complies
PICCS Complies
AICS Complies

Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

Acute health hazard	Yes
Chronic Health Hazard	No
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)
This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

CERCLA
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

US State Regulations

California Proposition 65
This product contains the following Proposition 65 chemicals

Chemical Name	California Proposition 65
CARBON BLACK - 1333-86-4	Carcinogen

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
NITROGEN 7727-37-9	X	X	X
CARBON BLACK 1333-86-4	X	X	X
ALUMINIUM POWDER 7429-90-5	X	X	X

U.S. EPA Label Information
EPA Pesticide Registration Number Not applicable

WHMIS Hazard Class
A Compressed gases, D2B - Toxic materials

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

NFPA	**Health hazards** 2	**Flammability** 1	**Instability** 0	-
HMIS	**Health hazards** 2	**Flammability** 1	**Physical hazards** 0	**Personal protection** B

NFPA (National Fire Protection Association)
HMIS (Hazardous Material Information System)

Revision Date 03-Mar-2016

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet